

Pipe Pile

Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations And According To The Hazardous Products Regulation (February 11, 2015).
Date of Issue: 11/07/2024 Version: 1.0

SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Name: Pipe Pile

1.2. Intended Use of the Product

Ports/Harbors, Urban Civil Engineering, Bridges, and other applications

1.3. Name, Address, and Telephone of the Responsible Party

Company

Nucor LMP Steel, Inc.
2000 East First Street
Maryville, MO 64468
USA
1-660-582-3127

1.4. Emergency Telephone Number

Emergency Number : For Chemical Emergency Call CHEMTREC day or night
Within USA and Canada: 1.800.424.9300
Outside USA and Canada: 1.703.527.3887 (collect calls accepted)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

GHS-US/CA Classification

Skin sensitization, category 1A

H317

2.2. Label Elements

GHS-US/CA Labeling

Hazard Pictograms (GHS-US/CA) :



GHS07

Signal Word (GHS-US/CA)

: Warning

Hazard Statements (GHS-US/CA)

: H317 - May cause an allergic skin reaction.

Precautionary Statements (GHS-US/CA)

: P261 - Avoid breathing dust, fumes.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves, protective clothing, and eye protection.
P302+P352 - IF ON SKIN: Wash with plenty of water.
P321 - Specific treatment (see section 4 on this SDS).
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards

This product is physiologically inert in its massive form. However, user-generated dust and/or fumes may pose a physiological hazard if inhaled or ingested. Avoid inhalation of metal dusts and fumes. May cause an influenza-like illness. Avoid skin and eye contact with dusts to prevent mechanical irritation. User-generated dust is easily ignited and difficult to extinguish.

2.4. Unknown Acute Toxicity (GHS-US/CA)

No additional information available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

Not applicable

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3.2. Mixture

Name	Synonyms	Product Identifier	% *	GHS Ingredient Classification
Manganese	Manganese, elemental Manganese metal manganese	(CAS-No.) 7439-96-5	< 16	Not classified.
Chromium	Chromium metal Chromium, elemental Chromium, metal Chromium, metallic Chrome, metal Chrome CHROMIUM	(CAS-No.) 7440-47-3	0.01 - 12	Not classified.
Copper	Copper, metallic Pigment Metal 2 Copper metal CI 77400 Copper, elemental C.I. Pigment Metal 2 C.I. 77400 Granulated copper copper Copper, granulated	(CAS-No.) 7440-50-8	< 3.5	Not classified.
Aluminum	Aluminium Aluminium metal Aluminium, metal Aluminum metal Aluminum, elemental Aluminum, metal C.I. 77000 CI 77000 Aluminium powder (stabilised) Aluminium powder (stabilized) Aluminium powder Pigment Metal 1 Aluminum powder Aluminium metal, powder aluminum Aluminum powder (pigment metal 1)	(CAS-No.) 7429-90-5	< 3	Not classified.
Silicon	Silicon powder Silicon powder, amorphous SILICON silicon	(CAS-No.) 7440-21-3	< 3	Comb. Dust
Nickel	Nickel metal Nickel, elemental Nickel, metallic Nickel, metal C.I. 77775 Nickel (Metallic)	(CAS-No.) 7440-02-0	0.01 - 3	Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372 Comb. Dust
Molybdenum	Molybdenum metal Molybdenum, elemental Molybdenum, metal Molybdenum, metallic molybdenum	(CAS-No.) 7439-98-7	< 1	Repr. 2, H361 Comb. Dust

Full text of H-statements: see section 16

*Percentages are listed in weight by weight percentage (w/w%) for liquid and solid ingredients. Gas ingredients are listed in volume by volume percentage (v/v%).

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

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General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

Inhalation: Using proper respiratory protection, immediately move the exposed person to fresh air. Encourage exposed person to cough, spit out, and blow nose to remove dust. Obtain medical attention if breathing difficulty persists.

Skin Contact: Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance. Remove contaminated clothing. Wash affected area with soap and water for at least 15 minutes. Obtain medical attention if irritation/rash develops or persists.

Eye Contact: Removal of solidified molten material from the eyes requires medical assistance. Remove contact lenses, if present and easy to do. Continue rinsing. Rinse cautiously with water for at least 15 minutes. Obtain medical attention.

Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

General: Skin sensitization.

Inhalation: Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

Skin Contact: May cause an allergic skin reaction. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns.

Eye Contact: During metal processing, dusts caused from physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes. Risk of thermal burns on contact with molten product.

Ingestion: Ingestion may cause adverse effects.

Chronic Symptoms: Repeated and prolonged exposure may cause an allergic skin reaction. Overexposure to metal fumes may result metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude), disturbances in smell and/or taste, and possible discoloration of skin, hair and mucous membranes; discoloration may become permanent.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: For metal fires, dry sand, graphite, or dry table salt may be used. Use class D extinguishing media on fines, dust, or molten metal. Use water spray on chips and fines.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire. Do not use halogenated extinguishing agents on small chips or fines. Do not use water when molten material is involved, contact of hot product with water will result in a violent expansion as the water turns to steam causing explosion with massive force.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures. Small chips, turnings, dust and fines from processing may be readily ignitable. Molten material may react violently with water forming explosive or flammable reactions.

Explosion Hazard: Product is not explosive. Molten material may react violently with water forming explosive or flammable reactions.

Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Metal oxides.

5.4. Reference to Other Sections

Refer to Section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust, fumes.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protective equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

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6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release of dust/fines to waterways to avoid potential bioaccumulation.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment: Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams. Recycle or dispose of in compliance with current legislation.

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Recover the product by vacuuming, shoveling or sweeping. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion. Keep dust levels to a minimum and follow applicable regulations. May be a potential hazard under the following conditions: Small chunks, dust or fines in contact with water can generate flammable or toxic gases. These gases could present an explosion hazard in confined or poorly ventilated spaces. Finely divided metals (e.g, powders or wire) may have enough surface oxide to produce thermite reactions/explosions. If suspected of containing moisture, product should be thoroughly dried before being added to a molten bath. Otherwise, entrained moisture could expand explosively and spatter molten metal out of the bath. Risk of thermal burns on contact with molten product.

Precautions for Safe Handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust, fume.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials: Strong acids, strong bases, strong oxidizers. Mineral acids. Water. Corrosive substances in contact with metals may produce flammable hydrogen gas.

7.3. Specific End Use(s)

Ports/Harbors, Urban Civil Engineering, Bridges, and other applications

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), or Canadian provincial governments.

Aluminum (7429-90-5)		
USA ACGIH	ACGIH OEL TWA	1 mg/m ³ (respirable particulate matter)
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA OSHA	OSHA PEL TWA	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
USA NIOSH	NIOSH REL (TWA)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)
Alberta	OEL TWA	10 mg/m ³ (dust)
British Columbia	OEL TWA	1 mg/m ³ (respirable)
Manitoba	OEL TWA	1 mg/m ³ (respirable particulate matter)
New Brunswick	OEL TWA	1 mg/m ³ (respirable fraction)

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Newfoundland & Labrador	OEL TWA	1 mg/m ³ (respirable particulate matter)
Nova Scotia	OEL TWA	1 mg/m ³ (respirable particulate matter)
Nunavut	OEL STEL	20 mg/m ³ (metal-dust)
Nunavut	OEL TWA	10 mg/m ³ (metal-dust)
Northwest Territories	OEL STEL	20 mg/m ³ (metal-dust)
Northwest Territories	OEL TWA	10 mg/m ³ (metal-dust)
Ontario	OEL TWAEV	1 mg/m ³ (respirable particulate matter)
Prince Edward Island	OEL TWA	1 mg/m ³ (respirable particulate matter)
Québec	VEMP (OEL TWAEV)	10 mg/m ³
Saskatchewan	OEL STEL	20 mg/m ³ (dust)
Saskatchewan	OEL TWA	10 mg/m ³ (dust)
Chromium (7440-47-3)		
USA ACGIH	ACGIH OEL TWA	0.5 mg/m ³ (inhalable particulate matter)
USA ACGIH	BEI (BLV)	0.7 µg/l Parameter: total Chromium - Medium: urine - Sampling time: end of shift at end of workweek (population based)
USA OSHA	OSHA PEL TWA	1 mg/m ³
USA NIOSH	NIOSH REL (TWA)	0.5 mg/m ³
USA IDLH	IDLH	250 mg/m ³
Alberta	OEL TWA	0.5 mg/m ³
British Columbia	OEL TWA	0.5 mg/m ³ (total)
Manitoba	OEL TWA	0.5 mg/m ³ (inhalable particulate matter)
New Brunswick	OEL TWA	0.5 mg/m ³
Newfoundland & Labrador	OEL TWA	0.5 mg/m ³ (inhalable particulate matter)
Nova Scotia	OEL TWA	0.5 mg/m ³ (inhalable particulate matter)
Nunavut	OEL STEL	1.5 mg/m ³ (metal)
Nunavut	OEL TWA	0.5 mg/m ³ (metal)
Northwest Territories	OEL STEL	1.5 mg/m ³ (metal)
Northwest Territories	OEL TWA	0.5 mg/m ³ (metal)
Ontario	OEL TWAEV	0.5 mg/m ³
Prince Edward Island	OEL TWA	0.5 mg/m ³ (inhalable particulate matter)
Québec	VEMP (OEL TWAEV)	0.5 mg/m ³
Saskatchewan	OEL STEL	1.5 mg/m ³
Saskatchewan	OEL TWA	0.5 mg/m ³
Yukon	OEL STEL	3 mg/m ³
Yukon	OEL TWA	0.1 mg/m ³
Copper (7440-50-8)		
USA ACGIH	ACGIH OEL TWA	0.2 mg/m ³ (fume)
USA OSHA	OSHA PEL TWA	0.1 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
USA NIOSH	NIOSH REL (TWA)	1 mg/m ³ (dust and mist) 0.1 mg/m ³ (fume)
USA IDLH	IDLH	100 mg/m ³ (dust, fume and mist)
Alberta	OEL TWA	0.2 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
British Columbia	OEL TWA	1 mg/m ³ (dust and mist) 0.2 mg/m ³ (fume)
Manitoba	OEL TWA	0.2 mg/m ³ (fume)
New Brunswick	OEL TWA	0.2 mg/m ³ (fume)
Newfoundland & Labrador	OEL TWA	0.2 mg/m ³ (fume)

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Nova Scotia	OEL TWA	0.2 mg/m ³ (fume)
Nunavut	OEL STEL	3 mg/m ³ (dust and mist) 0.6 mg/m ³ (fume)
Nunavut	OEL TWA	0.2 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
Northwest Territories	OEL STEL	3 mg/m ³ (dust and mist) 0.6 mg/m ³ (fume)
Northwest Territories	OEL TWA	0.2 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
Ontario	OEL TWAEV	0.2 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
Prince Edward Island	OEL TWA	0.2 mg/m ³ (fume)
Québec	VEMP (OEL TWAEV)	0.2 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
Saskatchewan	OEL STEL	0.6 mg/m ³ (fume) 3 mg/m ³ (dust and mist)
Saskatchewan	OEL TWA	0.2 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
Yukon	OEL STEL	0.2 mg/m ³ (fume) 2 mg/m ³ (dust and mist)
Yukon	OEL TWA	0.2 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
Manganese (7439-96-5)		
USA ACGIH	ACGIH OEL TWA	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA OSHA	OSHA PEL (Ceiling)	5 mg/m ³ (fume)
USA NIOSH	NIOSH REL (TWA)	1 mg/m ³ (fume)
USA NIOSH	NIOSH REL (STEL)	3 mg/m ³
USA IDLH	IDLH	500 mg/m ³
Alberta	OEL TWA	0.2 mg/m ³
British Columbia	OEL TWA	0.2 mg/m ³ (total) 0.02 mg/m ³ (respirable)
Manitoba	OEL TWA	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
New Brunswick	OEL TWA	0.02 mg/m ³ (respirable fraction) 0.1 mg/m ³ (inhalable fraction)
Newfoundland & Labrador	OEL TWA	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
Nova Scotia	OEL TWA	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
Nunavut	OEL STEL	0.6 mg/m ³
Nunavut	OEL TWA	0.2 mg/m ³
Northwest Territories	OEL STEL	0.6 mg/m ³
Northwest Territories	OEL TWA	0.2 mg/m ³
Ontario	OEL TWAEV	0.2 mg/m ³
Prince Edward Island	OEL TWA	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
Québec	VEMP (OEL TWAEV)	0.2 mg/m ³ (total dust and fume)
Saskatchewan	OEL STEL	0.6 mg/m ³
Saskatchewan	OEL TWA	0.2 mg/m ³

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Yukon	OEL C	5 mg/m ³
Hydrochloric acid (7647-01-0)		
USA ACGIH	ACGIH OEL Ceiling	2 ppm
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA OSHA	OSHA PEL (Ceiling)	7 mg/m ³
USA OSHA	OSHA PEL (Ceiling)	5 ppm
USA NIOSH	NIOSH REL (Ceiling)	7 mg/m ³
USA NIOSH	NIOSH REL (Ceiling)	5 ppm
USA IDLH	IDLH	50 ppm
Alberta	OEL C	3 mg/m ³
Alberta	OEL C	2 ppm
British Columbia	OEL C	2 ppm
Manitoba	OEL C	2 ppm
New Brunswick	OEL C	2 ppm
Newfoundland & Labrador	OEL C	2 ppm
Nova Scotia	OEL C	2 ppm
Nunavut	OEL C	2 ppm
Northwest Territories	OEL C	2 ppm
Ontario	OEL C	2 ppm
Prince Edward Island	OEL C	2 ppm
Québec	Plafond (OEL C)	2 ppm
Saskatchewan	OEL C	2 ppm
Yukon	OEL C	7 mg/m ³
Yukon	OEL C	5 ppm
Silicon (7440-21-3)		
USA OSHA	OSHA PEL TWA	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
USA NIOSH	NIOSH REL (TWA)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)
British Columbia	OEL TWA	10 mg/m ³ (total dust) 3 mg/m ³ (respirable fraction)
Nunavut	OEL STEL	20 mg/m ³
Nunavut	OEL TWA	10 mg/m ³
Northwest Territories	OEL STEL	20 mg/m ³
Northwest Territories	OEL TWA	10 mg/m ³
Québec	VEMP (OEL TWA EV)	10 mg/m ³ (containing no Asbestos and <1% Crystalline silica-total dust)
Saskatchewan	OEL STEL	20 mg/m ³
Saskatchewan	OEL TWA	10 mg/m ³
Yukon	OEL STEL	20 mg/m ³
Yukon	OEL TWA	30 mppcf 10 mg/m ³
Molybdenum (7439-98-7)		
USA ACGIH	ACGIH OEL TWA	10 mg/m ³ (inhalable particulate matter) 3 mg/m ³ (respirable particulate matter)
USA OSHA	OSHA PEL TWA	5 mg/m ³ (Molybdenum (as Mo), Soluble Compounds) 15 mg/m ³ (Molybdenum (as Mo), Insoluble Compounds (Total dust)
USA NIOSH	NIOSH REL (TWA)	5 mg/m ³ (Molybdenum (as Mo), Soluble Compounds)
USA IDLH	IDLH	5000 mg/m ³

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Alberta	OEL TWA	10 mg/m ³ (total) 3 mg/m ³ (respirable)
British Columbia	OEL TWA	3 mg/m ³ (respirable) 10 mg/m ³ (inhalable)
Manitoba	OEL TWA	10 mg/m ³ (inhalable particulate matter) 3 mg/m ³ (respirable particulate matter)
New Brunswick	OEL TWA	10 mg/m ³ (inhalable fraction) 3 mg/m ³ (respirable fraction)
Newfoundland & Labrador	OEL TWA	10 mg/m ³ (inhalable particulate matter) 3 mg/m ³ (respirable particulate matter)
Nova Scotia	OEL TWA	10 mg/m ³ (inhalable particulate matter) 3 mg/m ³ (respirable particulate matter)
Nunavut	OEL STEL	20 mg/m ³ (metal-inhalable fraction) 6 mg/m ³ (metal-respirable fraction)
Nunavut	OEL TWA	10 mg/m ³ (metal-inhalable fraction) 3 mg/m ³ (metal-respirable fraction)
Northwest Territories	OEL STEL	20 mg/m ³ (metal-inhalable fraction) 6 mg/m ³ (metal-respirable fraction)
Northwest Territories	OEL TWA	10 mg/m ³ (metal-inhalable fraction) 3 mg/m ³ (metal-respirable fraction)
Ontario	OEL TWAEV	10 mg/m ³ (metal-inhalable particulate matter) 3 mg/m ³ (metal-respirable particulate matter)
Prince Edward Island	OEL TWA	10 mg/m ³ (inhalable particulate matter) 3 mg/m ³ (respirable particulate matter)
Québec	VEMP (OEL TWAEV)	10 mg/m ³ (inhalable dust) 3 mg/m ³ (respirable dust)
Saskatchewan	OEL STEL	20 mg/m ³ (inhalable fraction) 6 mg/m ³ (respirable fraction)
Saskatchewan	OEL TWA	10 mg/m ³ (inhalable fraction) 3 mg/m ³ (respirable fraction)
Nickel (7440-02-0)		
USA ACGIH	ACGIH OEL TWA	1.5 mg/m ³ (inhalable particulate matter)
USA ACGIH	ACGIH chemical category	Not Suspected as a Human Carcinogen
USA ACGIH	BEI (BLV)	5 µg/l Parameter: Nickel - Medium: urine - Sampling time: post-shift at end of workweek (background)
USA OSHA	OSHA PEL TWA	1 mg/m ³
USA NIOSH	NIOSH REL (TWA)	0.015 mg/m ³
USA IDLH	IDLH	10 mg/m ³
Alberta	OEL TWA	1.5 mg/m ³
British Columbia	OEL TWA	0.05 mg/m ³
Manitoba	OEL TWA	1.5 mg/m ³ (inhalable particulate matter)
New Brunswick	OEL TWA	1.5 mg/m ³ (inhalable fraction)
Newfoundland & Labrador	OEL TWA	1.5 mg/m ³ (inhalable particulate matter)
Nova Scotia	OEL TWA	1.5 mg/m ³ (inhalable particulate matter)
Nunavut	OEL STEL	3 mg/m ³ (inhalable fraction)
Nunavut	OEL TWA	1.5 mg/m ³ (inhalable fraction)
Northwest Territories	OEL STEL	3 mg/m ³ (inhalable fraction)
Northwest Territories	OEL TWA	1.5 mg/m ³ (inhalable fraction)
Ontario	OEL TWAEV	1 mg/m ³ (inhalable fraction)
Prince Edward Island	OEL TWA	1.5 mg/m ³ (inhalable particulate matter)
Québec	VEMP (OEL TWAEV)	1.5 mg/m ³ (inhalable dust)

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Saskatchewan	OEL STEL	3 mg/m ³ (inhalable fraction)
Saskatchewan	OEL TWA	1.5 mg/m ³ (inhalable fraction)
Yukon	OEL STEL	3 mg/m ³
Yukon	OEL TWA	1 mg/m ³

8.2. Exposure Controls

Appropriate Engineering Controls: Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment: Gloves. Protective clothing. Protective goggles.



Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Wear protective gloves. When needed, wear protective gloves to protect against thermal and/or mechanical hazards.

Eye and Face Protection: Chemical safety goggles.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: Silver grey to grey black
Odor	: Metallic luster
Odor Threshold	: No data available
pH	: No data available
Evaporation Rate	: No data available
Melting Point	: 2800 °F (1537.78 °C)
Freezing Point	: No data available
Boiling Point	: No data available
Flash Point	: No data available
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: No data available
Lower Flammable Limit	: No data available
Upper Flammable Limit	: No data available
Vapor Pressure	: No data available
Relative Vapor Density at 20°C	: No data available
Relative Density	: No data available
Specific Gravity	: No data available
Solubility	: No data available
Partition Coefficient: N-Octanol/Water	: No data available
Viscosity	: No data available

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity:

Hazardous reactions will not occur under normal conditions.

10.2. Chemical Stability:

Stable under recommended handling and storage conditions (see section 7). Metallic dusts may ignite or explode.

10.3. Possibility of Hazardous Reactions:

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Hazardous polymerization will not occur.

10.4. Conditions to Avoid:

Direct sunlight, extremely high or low temperatures, and incompatible materials. Avoid creating or spreading dust. Dust, chips, or ribbons can be ignited more easily, by an ignition source, by improper machining, or by spontaneous combustion if finely divided and damp.

10.5. Incompatible Materials:

Strong acids, strong bases, strong oxidizers. Mineral acids. Water. Corrosive substances in contact with metals may produce flammable hydrogen gas.

10.6. Hazardous Decomposition Products:

Thermal decomposition may produce: Metal oxides.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects - Product

Acute Toxicity (Oral): Not classified.

Acute Toxicity (Dermal): Not classified.

Acute Toxicity (Inhalation): Not classified.

LD50 and LC50 Data:

No additional information available

Skin Corrosion/Irritation: Not classified.

Eye Damage/Irritation: Not classified.

Respiratory or Skin Sensitization: May cause an allergic skin reaction.

Germ Cell Mutagenicity: Not classified.

Carcinogenicity: Not classified. All carcinogenic compounds (Nickel) in this product act through inhalation. Since these compounds are bound within the product matrix and are not respirable, the overall product itself is not classified as a carcinogen.

Specific Target Organ Toxicity (Repeated Exposure): Not classified. (All compounds classified as STOT-RE (Manganese) in this product act primarily through inhalation. However, because these compounds are not respirable and are bound within the product, the product itself is not classified.)

Reproductive Toxicity: Reproductive toxicity: Not classified. (All compounds classified as Reproductive Toxicity (Molybdenum) in this product act primarily through inhalation. However, because these compounds are not respirable and are bound within the product, the product itself is not classified.)

Specific Target Organ Toxicity (Single Exposure): Not classified.

Aspiration Hazard: Not classified.

Symptoms/Injuries After Inhalation: Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

Symptoms/Injuries After Skin Contact: May cause an allergic skin reaction. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns.

Symptoms/Injuries After Eye Contact: During metal processing, dusts caused from physical alteration will likely cause eye irritation. Fumes from thermal decomposition or molten material will likely be irritating to the eyes. Risk of thermal burns on contact with molten product.

Symptoms/Injuries After Ingestion: Ingestion may cause adverse effects.

Chronic Symptoms: Repeated and prolonged exposure may cause an allergic skin reaction. Overexposure to metal fumes may result metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude), disturbances in smell and/or taste, and possible discoloration of skin, hair and mucous membranes; discoloration may become permanent.

11.2. Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Aluminum (7429-90-5)	
LC50 Inhalation Rat	> 0.888 mg/L/4h (No deaths)
Chromium (7440-47-3)	
LD50 Oral Rat	> 5000 mg/kg
LC50 Inhalation Rat	> 5.41 mg/l/4h
Copper (7440-50-8)	

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LC50 Inhalation Rat	> 5.11 mg/l/4h
Manganese (7439-96-5)	
LD50 Oral Rat	> 2000 mg/kg
LC50 Inhalation Rat	> 5.14 mg/l/4h
Silicon (7440-21-3)	
LD50 Oral Rat	3160 mg/kg
Molybdenum (7439-98-7)	
LD50 Oral Rat	> 2000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
LC50 Inhalation Rat	> 5.84 mg/l/4h
LC50 Inhalation Rat	> 3.92 mg/l/4h
Nickel (7440-02-0)	
LD50 Oral Rat	> 9000 mg/kg (Source: EU_RAR)
LC50 Inhalation Rat	> 10.2 mg/l (Exposure time: 1 h Source: EU_RAR)
Chromium (7440-47-3)	
IARC Group	3
Nickel (7440-02-0)	
IARC Group	2B
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General: Not classified. This product does not pose an aquatic toxicity hazard. However, if the product is melted or altered, and powder, dust, fines, shavings, or small particles are generated, it is considered harmful to aquatic life.

Copper (7440-50-8)	
LC50 Fish 1	0.0068 – 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas Source: EPA)
EC50 - Crustacea [1]	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 Fish 2	< 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static] Source: EPA)
Manganese (7439-96-5)	
LC50 Fish 1	> 3.6 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [semi-static] Source: ECHA)
NOEC Chronic Fish	3.6 mg/l (Exposure time: 96h; Species: Oncorhynchus mykiss)
Molybdenum (7439-98-7)	
LC50 Fish 1	800 – 1320 mg/l
Nickel (7440-02-0)	
LC50 Fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 - Crustacea [1]	100 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 Fish 2	15.3 mg/l
EC50 - Crustacea [2]	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])

12.2. Persistence and Degradability

Pipe Pile	
Persistence and Degradability	Not established. Inorganic product which cannot be eliminated from water by biological purification processes.
Copper (7440-50-8)	
Persistence and Degradability	Not readily biodegradable.

12.3. Bioaccumulative Potential

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Bioaccumulative Potential	Not established.
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12.4. Mobility in Soil

No additional information available

12.5. Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

Additional Information: Recover or recycle if possible.

Ecology - Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT

Not regulated for transport

14.2. In Accordance with IMDG

Not regulated for transport

14.3. In Accordance with IATA

Not regulated for transport

14.4. In Accordance with TDG

Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

Pipe Pile	
SARA Section 311/312 Hazard Classes	Health hazard - Respiratory or skin sensitization
Aluminum (7429-90-5)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active Subject to reporting requirements of United States SARA Section 313	
SARA Section 313 - Emission Reporting	1 % (dust or fume only)
Chromium (7440-47-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	5000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm
SARA Section 313 - Emission Reporting	1 %
Copper (7440-50-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	5000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm
SARA Section 313 - Emission Reporting	1 %
Manganese (7439-96-5)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active Subject to reporting requirements of United States SARA Section 313	
SARA Section 313 - Emission Reporting	1 %
Silicon (7440-21-3)	

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Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active	
Molybdenum (7439-98-7)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active	
Nickel (7440-02-0)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active	
Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	100 lb (only applicable if particles are < 100 µm)
SARA Section 313 - Emission Reporting	0.1 %

15.2. US State Regulations

California Proposition 65



WARNING: This product can expose you to Nickel, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Chemical Name (CAS No.)	Carcinogenicity	Developmental Toxicity	Female Reproductive Toxicity	Male Reproductive Toxicity
Nickel (7440-02-0)	X			

Aluminum (7429-90-5)
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Massachusetts - Right To Know List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
Chromium (7440-47-3)
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Massachusetts - Right To Know List
U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
Copper (7440-50-8)
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Massachusetts - Right To Know List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
Manganese (7439-96-5)
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Massachusetts - Right To Know List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
Silicon (7440-21-3)
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Massachusetts - Right To Know List
Molybdenum (7439-98-7)
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Massachusetts - Right To Know List
Nickel (7440-02-0)
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Massachusetts - Right To Know List

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U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

15.3. Canadian Regulations

Aluminum (7429-90-5)

Listed on the Canadian DSL (Domestic Substances List)

Chromium (7440-47-3)

Listed on the Canadian DSL (Domestic Substances List)

Copper (7440-50-8)

Listed on the Canadian DSL (Domestic Substances List)

Manganese (7439-96-5)

Listed on the Canadian DSL (Domestic Substances List)

Silicon (7440-21-3)

Listed on the Canadian DSL (Domestic Substances List)

Molybdenum (7439-98-7)

Listed on the Canadian DSL (Domestic Substances List)

Nickel (7440-02-0)

Listed on the Canadian DSL (Domestic Substances List)

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Date of Preparation or Latest Revision : 11/07/2024

Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (HPR) SOR/2015-17.

GHS Full Text Phrases:

H290	May be corrosive to metals
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H335	May cause respiratory irritation
H351	Suspected of causing cancer
H361	Suspected of damaging fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H373	May cause damage to organs through prolonged or repeated exposure
H401	Toxic to aquatic life

Glossary of Data Source Abbreviations

ATSDR: Agency for Toxic Substances and Disease Registry (U.S. Department of Health and Human Services)
AU_WES: Australia WES
CHEMVIEW: ChemView (U.S. Environmental Protection Agency)
EC_RAR: European Commission Renewal Assessment Report
EC_SCOEL: European Commission Scientific Committee on Occupational Exposure Limits
ECETOC: European Centre for Ecotoxicology and Toxicology of Chemicals Reports
ECHA_API: European Chemicals Agency API
ECHA_RAC: ECHA Committee for Risk Assessment
EFSA: European Food Safety Authority
EPA: U.S. Environmental Protection Agency
EPA_AEGL: Acute Exposure Guideline Levels (U.S. Environmental Protection Agency)

FOOD_JOURN: Food Research Journal (1956)
IARC: The International Agency for Research on Cancer
IDLH: National Institute for Occupational Health and Safety Immediately Dangerous to Life or Health Value Profiles
IUCILID: International Uniform Chemical Information Database
JAPAN_GHS: Japan GHS Basis for Classification Data
JP_J-CHECK: Japan J-Check
KR_NIER: South Korea National Institute of Environmental Research Evaluations
NICNAS: Australia National Industrial Chemicals Notification and Assessment Scheme
NIOSH: National Institute for Occupational Health and Safety (U.S. Department of Health and Human Services)
NLM_CIP: National Library of Medicine ChemID plus database
NLM_HSDB: National Library of Medicine Hazardous Substance Data Bank

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EPA_FIFRA: Federal Insecticide, Fungicide, and Rodenticide Act Reregistration Eligibility Decision (U.S. Environmental Protection Agency)

EPA_HPVC: High Production Volume Chemicals (U.S. Environmental Protection Agency)

EPA_TRED: Risk Assessment for Tolerance Reassessment Eligibility Decision (U.S. Environmental Protection Agency)

EU_CLH: European Union Harmonised Classification and Labelling Proposal

EU_RAR: European Union Risk Assessment Report

NLM_PUBMED: National Library of Medicine PubMed database

NTP: National Toxicology Program

NZ_CCID: New Zealand Chemical Classification and Information Database

OECD_EHSP: Environment, Health, and Safety Publication (Organisation for Economic Co-operation and Development)

OECD_SIDS: Screening Information Data Sets (Organisation for Economic Co-operation and Development)

WHO: World Health Organization

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

NA GHS SDS 2015 (Can, US)